

**Lab 4: Stepper Motor Control**  
**Instructor:** Dr. Carl Latino  
**Fall 2019**

### Goals

1. Understand the limitation of GPIO output current.
2. Learn to use Darlington transistor arrays to perform high-current driving with extremely low input current.
3. Understand the usage of full stepping and half stepping to control the speed and position of a stepper motor.
4. Gain experience of generating pulse waveforms to control a stepper motor.

### Grading Rubrics (Total = 100 points)

1. **Pre-lab assignment:** 10 points.
2. **Attendance and Class Participation:** 10 points.
3. **Code Organization:** 10 points.
4. **First Objective:** 55 points.
5. **Second Objective:** 15 points.

### Pre-Lab Assignment

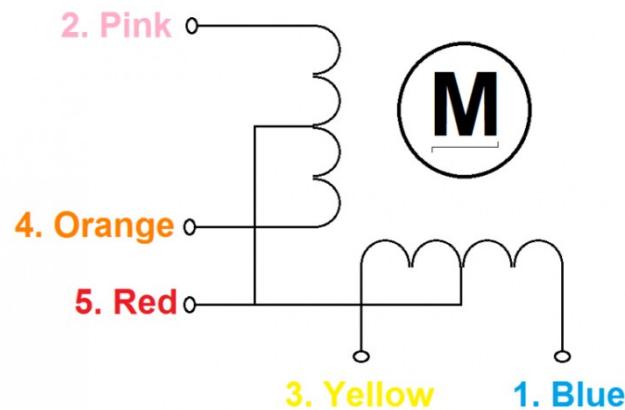
1. Read the textbook Chapter 16 Stepper Motor.
2. Watch this video tutorial (8 minutes): How brushed DC motors are made and how they operate (Credit goes to <http://www.pcbheaven.com/>):
  - a. <https://youtu.be/RAc1RYilugI>
3. Watch video tutorial: How the Stepper motors are made and how they operate (Credit goes to <http://www.pcbheaven.com/>):
  - a. Part 1 (5 minutes): <http://www.youtube.com/watch?v=MHdz3c6KLrg>
  - b. Part 2 (8 minutes): <http://www.youtube.com/watch?v=t-3VnLadIbc>
4. **Answer the pre-lab questions (10 points).**

## Lab Objectives

1. **First Objective (55 points):**
  - a. **Due date:**
    - i. **For Mondays lab students:** March 25, 2019.
    - ii. **For Wednesdays lab students:** March 27, 2019.
  - b. Turn the stepper motor EXACTLY 360 degrees clockwise by using **full-stepping**.
2. **Second Objective (15 points):** Choose ONE of the following options.
  - a. **Due date:**
    - i. **For Mondays lab students:** March 25, 2019.
    - ii. **For Wednesdays lab students:** March 27, 2019.
  - b. Re-implement the first objective using Assembly language.
  - c. Use the joystick to control the motor in the following way:
    - i. Make the motor move **clockwise using full-stepping** when the **right button** is pressed.
    - ii. Make the motor move **counter-clockwise using full-stepping** when the **left button** is pressed.
    - iii. Make the motor move **clockwise using half-stepping** when the **up button** is pressed.
    - iv. Make the motor move **counter-clockwise using half-stepping** when the **down button** is pressed.

**Note:** For each button press, the motor should only do ONE full rotation.

## Stepper Motors



The motor has a ULN2003 Darlington Array.

Motor model	<b>28BYJ-48</b>	Number of phases	2
Rated voltage	5V DC	Geared reduction ratio	1/64
DC resistance per phase	$50\Omega \pm 7\% (25^\circ\text{C})$	Pull in torque	$>300\text{gf.cm} / 5\text{VDC 100pp}$

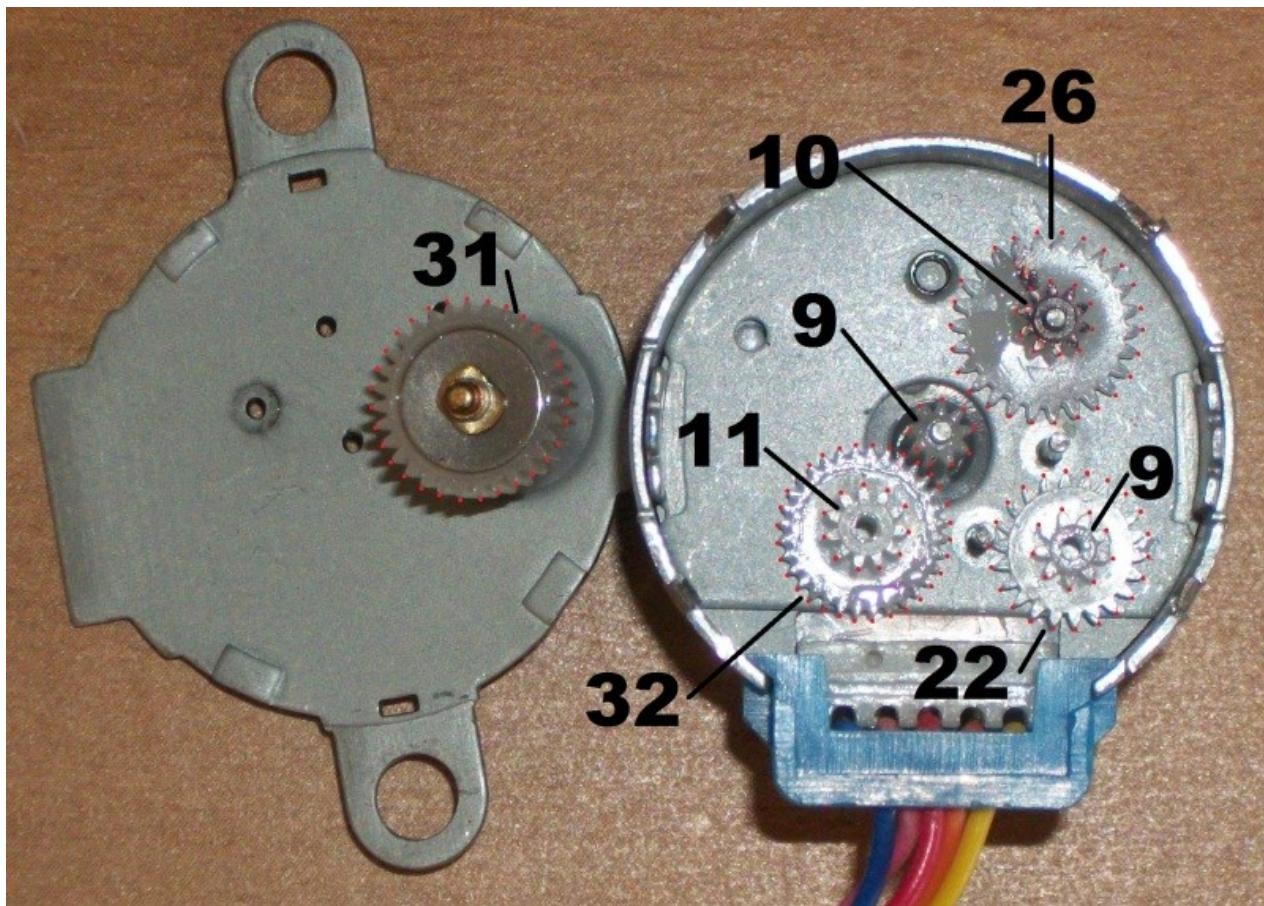


image from [forum.arduino.cc](http://forum.arduino.cc)

The gear ratio is:

$$\frac{32 \times 32 \times 26 \times 22}{11 \times 10 \times 9 \times 9} = 63.68395$$

If the output shaft rotates 1 resolution (gear with 31 teeth in the figure), the internal shaft (gear with 9 teeth in the middle) must rotate approximately 64 resolutions.

### Full-stepping

- Internal motor: 32 steps per revolution.
- Great reduction ratio:  $1/63.68395$ , approximately  $1/64$ .
- Thus, it takes  $32 \times 64 = 2048$  steps per revolution for the output shaft.

### Half-stepping

- Internal motor: 64 steps per revolution.
- Great reduction ratio:  $1/63.68395 \approx 1/64$ .
- Thus, it takes  $64 \times 64 = 4096$  steps per revolution for the output shaft.

## Lab 2: Lab Assignment

- A startup code in a zip-file (filename: *Lab 2 – Startup Code.zip*) is available on **D2L**. It contains the following files: **main.c**, **SysClock.c**, **SysClock.h**, and **stm32l476xx.h**.
  - **Download** and **extract** the startup code.
  - Create a new C Project using System Workbench for STM32 IDE.
  - Move the files **main.c** and **SysClock.c** to your project's **src** folder.
  - Move the files **SysClock.h** and **stm32l476xx.h** to your project's **inc** folder.
- In order to complete the lab objectives, you only need to write code in the **main.c** file.
  - For the first objective, you should complete two functions: **GPIO\_Motor\_Init()** and **Clockwise\_Full\_Stepping()**.
    - **GPIO\_Init()**:
      - Set up the GPIO port B to be used to control the stepper motor.
    - **Clockwise\_Full\_Stepping()**:
      - This function will effectively move the stepper motor.
      - You should complete this function by following the textbook's section 16.4.
  - For the second objective, you will have to figure out the code by yourself.
- **Academic Integrity Notice:**
  - **Students are supposed to work individually! Copied code will incur in reduced grade!**

### Warning: Motor Overheating

The motor constantly draws electrical currents. The motor will be overheated if you leave the power on for an extended period. **Make sure to disconnect the power (Vcc) to the Darlington array if you are not debugging/testing it.**